HARCROS CHEMICALS INC.

SAFETY DATA SHEET

1. Identification

Product identifier Phosphoric Acid 75%

Other means of identification

SDS number 321066-02

Recommended use FOR INDUSTRIAL AND MANUFACTURING USE ONLY.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name

Address

Harcros Chemicals Inc
5200 Speaker Rd.
Kansas City, KS 66106

United States

Main Telephone Number1-913-321-3131Websitewww.harcros.comE-mailcustserv@harcros.com

Emergency #: CHEMTREC 1-800-424-9300

Emergency #: CHEMTREC 1-703-527-3887 (call collect)

2. Hazard(s) identification

Physical hazardsCorrosive to metalsCategory 1Health hazardsAcute toxicity, oralCategory 4Acute toxicity, inhalationCategory 3Skin corrosion/irritationCategory 1ASerious eye damage/eye irritationCategory 1

Carcinogenicity Category 1A

Specific target organ toxicity, single exposure

Category 3 respiratory tract irritation

Environmental hazards Not classified.

OSHA defined hazards Combustible dust Not applicable

Pyrophoric gas Not applicable
Simple asphyxiant Not applicable

Label elements



Signal word Danger

Hazard statement May be corrosive to metals. Harmful if swallowed. Causes severe skin burns and eye damage.

Causes serious eye damage. Toxic if inhaled. May cause respiratory irritation. May cause cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Keep only in original container. Do not breathe mist or vapor. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective

gloves/protective clothing/eye protection/face protection.

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If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all Response

> contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes.

> Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Storage Store away from incompatible materials. Store in a well-ventilated place. Keep container tightly

closed. Store in accordance with local/regional/national/international regulations.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information 0.5% of the mixture consists of component(s) of unknown acute oral toxicity. 79% of the mixture

consists of component(s) of unknown acute inhalation toxicity.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	<u></u>
Phosphoric Acid		7664-38-2	70 - < 80
Sulfuric Acid		7664-93-9	1 - < 3
Fluoride compounds, as F		N/A	< 1
Other components below reportable	levels		10 - < 20

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

> artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other

proper respiratory medical device. Call a POISON CENTER or doctor/physician.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or

poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important

symptoms/effects, acute and

delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Indication of immediate medical

attention and special treatment needed

General information

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

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Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	
Phosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m3	
Sulfuric Acid (CAS 7664-93-9)	PEL	1 mg/m3	
US. ACGIH Threshold Limit Value	es		
Components	Туре	Value	Form
Phosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
Sulfuric Acid (CAS 7664-93-9)	TWA	0.2 mg/m3	Thoracic fraction.
US. NIOSH: Pocket Guide to Che	mical Hazards		
Components	Туре	Value	
Phosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	

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US. NIOSH: Pocket Guide to Chemical Hazards

Components Value Type Sulfuric Acid (CAS **TWA** 1 mg/m3

7664-93-9)

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates

should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product. It is recommended that users of this product perform a risk assessment to determine the appropriate PPE.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece. Do not get in eyes. Provide an

emergency eye wash fountain and quick drench shower in the immediate work area.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Keep away from food and drink. Always observe good personal hygiene measures, such as

washing after handling the material and before eating, drinking, and/or smoking. Routinely wash

work clothing and protective equipment to remove contaminants.

Physical and chemical properties

Appearance Viscous. Physical state Liquid. **Form** Liquid. Color Green. Odor Acrid.

Odor threshold Not available. pΗ Not available.

< 20 °F (< -6.67 °C) @56% P2O5 Melting point/freezing point 268 - 380 °F (131.11 - 193.33 °C) Initial boiling point and boiling

range

Flash point Not available. **Evaporation rate** Not available. Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower Not available.

(%)

Flammability limit - upper

Not available.

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available.

Not available. Vapor pressure Not available. Vapor density Relative density Not available.

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Solubility(ies)

Solubility (water) Complete.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 67 - 140 cP @25°C

Other information

Bulk density 14 lbs/gal

Flash point class Non-flammable.

Molecular weight 98

pH in aqueous solution 1 - 1.5 @1-10 g/L

Specific gravity 1.7 @25°C

10. Stability and reactivity

Reactivity May be corrosive to metals.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoidContact with incompatible materials.

Incompatible materials Bases. Strong oxidizing agents. Metals. Aluminum. Copper. Steel. Brasses. Bronze.

Hazardous decomposition

products

Fluoride compounds. Oxides of phosphorus. Hydrogen gas can form when in contact with metals.

11. Toxicological information

Information on likely routes of exposure

Inhalation Toxic if inhaled.

Skin contact Causes severe skin burns.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Toxic if inhaled. Harmful if swallowed. May cause respiratory irritation.

Product Species Test Results

Phosphoric Acid 75%

<u>Acute</u> Dermal

LD50 Rabbit 3490 mg/kg estimated

Inhalation

LC50 Guinea pig 0.8182 mg/l, 8 Hours estimated

Rat 15773 mg/l, 1 Hours estimated

Oral

LD50 Rat 1911 mg/kg estimated

Material name: Phosphoric Acid 75%

Components Species Test Results

Phosphoric Acid (CAS 7664-38-2)

<u>Acute</u>

Dermal

LD50 Rabbit 2740 mg/kg

Oral

LD50 Rat 1530 mg/kg

Sulfuric Acid (CAS 7664-93-9)

<u>Acute</u>

Inhalation

LC50 Guinea pig 0.018 mg/l, 8 Hours

Rat 347 mg/l, 1 Hours

Oral

LD50 Rat 2140 mg/kg

Skin corrosion/irritationCauses severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Sulfuric Acid (CAS 7664-93-9) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Sulfuric Acid (CAS 7664-93-9) Known To Be Human Carcinogen.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product Species Test Results

Phosphoric Acid 75%

Aquatic

Fish LC50 Fish 1909.0909 mg/l, 96 hours estimated

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^{*} Estimates for product may be based on additional component data not shown.

Components Species Test Results

Sulfuric Acid (CAS 7664-93-9)

Aquatic

Fish LC50 Western mosquitofish (Gambusia affinis) 42 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulationsDispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN1805

UN proper shipping name Phosphoric acid solution

Transport hazard class(es)

Class 8
Subsidiary risk Label(s) 8
Packing group III

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions A7, IB3, N34, T4, TP1

Packaging exceptions 154
Packaging non bulk 203
Packaging bulk 241

Reportable Quantity for Phosphoric Acid = 5000 lbs.

IATA

UN number UN1805

UN proper shipping name Phosphoric acid, solution

Transport hazard class(es)

Class 8
Subsidiary risk Packing group III
Environmental hazards No.
ERG Code 8L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

aircraft

Allowed.

Not established.

Cargo aircraft only Allowed.

IMDG

UN number UN1805

UN proper shipping name PHOSPHORIC ACID SOLUTION

Transport hazard class(es)

Class 8
Subsidiary risk Packing group III

Environmental hazards

Marine pollutant No.

EmS F-A, S-B
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special precautions for user Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

DOT



IATA; IMDG



15. Regulatory information

US federal regulationsThis product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Phosphoric Acid (CAS 7664-38-2)

Sulfuric Acid (CAS 7664-93-9)

Listed.

Listed.

SARA 304 Emergency release notification

Sulfuric Acid (CAS 7664-93-9) 1000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

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Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Chemical name CAS number Reportable Threshold planning Threshold planning quantity quantity quantity, lower quantity, upper value value

1000 lbs

SARA 311/312 Hazardous Yes

chemical

Sulfuric Acid

SARA 313 (TRI reporting)

 Chemical name
 CAS number
 % by wt.

 Sulfuric Acid
 7664-93-9
 1 - < 3</td>

1000

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

7664-93-9

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Sulfuric Acid (CAS 7664-93-9)

Safe Drinking Water Act Not regulated.

(SDWA)

DEA Essential Chemical Code Number

Sulfuric Acid (CAS 7664-93-9) 6552

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Sulfuric Acid (CAS 7664-93-9) 20 %WV

DEA Exempt Chemical Mixtures Code Number

Sulfuric Acid (CAS 7664-93-9) 6552

US state regulations

US - California Candidate Chemicals: Listed

Phosphoric Acid (CAS 7664-38-2)

US - California Candidate Chemicals: Listed on initial list

Sulfuric Acid (CAS 7664-93-9)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Phosphoric Acid (CAS 7664-38-2)

Sulfuric Acid (CAS 7664-93-9)

US. New Jersey Worker and Community Right-to-Know Act

Phosphoric Acid (CAS 7664-38-2) Sulfuric Acid (CAS 7664-93-9)

US. Pennsylvania Worker and Community Right-to-Know Law

Phosphoric Acid (CAS 7664-38-2) Sulfuric Acid (CAS 7664-93-9)

US. Rhode Island RTK

Phosphoric Acid (CAS 7664-38-2) Sulfuric Acid (CAS 7664-93-9)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Material name: Phosphoric Acid 75% SDS US

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Sulfuric Acid (CAS 7664-93-9) Listed: March 14, 2003

International Inventories

Country(s) or regionInventory nameOn inventory (yes/no)*CanadaDomestic Substances List (DSL)YesUnited States & Puerto RicoToxic Substances Control Act (TSCA) InventoryYes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

 Issue date
 11-21-2014

 Revision date
 04-22-2015

Version # 03

HMIS® ratings Health: 3*

Flammability: 0 Physical hazard: 0

NFPA ratings Health: 3

Flammability: 0 Instability: 0

Disclaimer Harcros cannot anticipate all conditions under which this information and its product, or the

products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Material Safety Data Sheet has been obtained from sources believed to be reliable. Harcros Chemicals Inc., provides no warranties, either expressed or implied and assumes no responsibility for the accuracy or completeness of the data contained herein. This information is offered for your information, consideration, and investigation. You should satisfy yourself that you have all current data relevant to your particular use. Harcros Chemicals Inc., knows of no medical condition, other than those noted on this Material Safety Data Sheet, which are generally recognized as being

aggravated by exposure to this product.

Revision Information Product and Company Identification: Product and Company Identification

Physical & Chemical Properties: Multiple Properties

Material name: Phosphoric Acid 75% SDS US

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).