

SAFETY DATA SHEET

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

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| Product Name | N® Sodium Silicate Solution |
| Alternative names | Sodium silicate solution (2.6<MR<=3.2) |
| CAS No. | 1344-09-8 |
| EINECS No. | 215-687-4 |

1.2 Relevant identified uses of the substance or mixture and uses advised against

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| Identified use(s) | General purpose industrial chemical for use in a wide range of applications. Binding agent ; Corrosion inhibitor ; Dust binding agent ; Flame retardant or fire preventing agent ; Flotation agent ; Stabiliser ; Viscosity control agent |
| Uses advised against | None known. |

1.3 Details of the supplier of the safety data sheet

| | |
|---------------------------|---|
| Company Identification | PQ Corporation P.O. Box 840 Valley Forge PA 19482 USA |
| Telephone: | +1 610-651-4200 |
| E-Mail (competent person) | sds.uk@pqcorp.com |

1.4 Emergency telephone number

| | |
|---------------------|-----------------|
| Emergency Phone No. | +1 800-424-9300 |
|---------------------|-----------------|

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

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|---------------------------|-------------------------------|
| GHS Classification | Skin Irrit. 2 Eye Irrit. 2 |
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Hazards summary

Alkaline.
Irritating to eyes and skin. Spilled material is slippery

2.2 Label elements

Hazard pictogram(s)



Signal word(s)

Warning

Hazard statement(s)

H315: Causes skin irritation.
H319: Causes serious eye irritation.

Precautionary statement(s) P262: Do not get in eyes, on skin, or on clothing.
 P280: Wear protective gloves/protective clothing/eye protection/face protection.
 P303+P361+P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3 Other hazards Dries to form glass film which can easily cut skin. Can etch glass if not promptly removed.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Regulation (EC) No. 1272/2008 (CLP)

| Ingredient(s) | %W/W | CAS No. | EINECS No. / REACH Registration | Hazard symbol(s) and hazard statement(s) |
|---------------------------|------|-----------|---------------------------------|---|
| Silicic acid, sodium salt | 37.5 | 1344-09-8 | 215-687-4 | H315 : Skin Irrit. 2 ; H319 : Eye Irrit. 2 |
| Water | 62.5 | 7732-18-5 | 231-791-2 | |

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

Eye Contact Irrigate with eyewash solution or clean water, holding the eyelids apart, for at least 15 minutes. Obtain immediate medical attention.

Skin Contact Wash affected skin with plenty of water. If symptoms develop, obtain medical attention.

Inhalation Remove patient from exposure, keep warm and at rest. Obtain medical attention.

Ingestion Do not induce vomiting. Wash out mouth with water and give 200-300 ml (half a pint) of water to drink. Obtain medical attention.

4.2 Most important symptoms and effects, both acute and delayed

Alkaline.
 Irritating to eyes and skin. The toxicity of sodium silicate is dependent on the silica to alkali ratio and on the pH.

4.3 Indication of any immediate medical attention and special treatment needed

Obtain immediate medical attention.

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable Extinguishing Media Compatible with all standard fire fighting techniques.

Unsuitable extinguishing Media None known.

5.2 Special hazards arising from the substance or mixture

Not applicable. Aqueous solution. Non-combustible.

5.3 Advice for fire-fighters

None.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear suitable protective clothing. Wear eye/face protection.

- 6.2 Environmental precautions** Do not allow to enter drains, sewers or watercourses. Advise Authorities if spillage has entered water course or sewer or has contaminated soil or vegetation.
- 6.3 Methods and materials for containment and cleaning up** Caution - spillages may be slippery. Contain spillages with sand, earth or any suitable adsorbent material. Transfer to a container for disposal or recovery.
- 6.4 Reference to other sections** See Also Section 8.

SECTION 7: HANDLING AND STORAGE

- 7.1 Precautions for safe handling** Avoid contact with eyes, skin and clothing. Avoid generation of mist. Provide adequate ventilation. Emergency shower and eye wash facilities should be readily available.
See Also Section 8
- 7.2 Conditions for safe storage, including any incompatibilities** Storage temperature 0-95° C. Loading temperature 45-95 ° C. Do not allow material to freeze. Provide an adequate bund wall. Unsuitable containers: Aluminium
See Also Section 10.
- 7.3 Specific end use(s)** See also Annex to the extended Safety Data Sheet.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

| SUBSTANCE. | Occupational Exposure Limits |
|---------------------------|--|
| Silicic acid, sodium salt | No Occupational Exposure Limit assigned. An exposure limit of 2 mg/m ³ (15 min TWA) is recommended by analogy with sodium hydroxide (UK EH40). |

- 8.2 Exposure controls** Wear protective equipment to comply with good occupational hygiene practice. Do not eat, drink or smoke at the work place.
- 8.2.1 Appropriate engineering controls** Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (dilution and local exhaust), and control of process conditions.
- 8.2.2 Personal Protection**
- Respiratory protection Respiratory protection not normally required. Advice on respiratory protective equipment is given in the HSE (Health and Safety Executive) publication HS(G)53.
- Eye/face protection Chemical goggles (EN 166).
- Skin protection Wear suitable protective clothing and gloves. Plastic or rubber gloves. For example EN374-3, level 6 breakthrough time (>480min). Wear suitable overalls.
- 8.2.3 Environmental Exposure Controls** The primary hazard of sodium silicate is the alkalinity. Avoid release to the environment.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

- 9.1 Information on basic physical and chemical properties**
- Appearance Liquid. Almost colourless.
- Odour Odourless.
- Odour Threshold (ppm) Not applicable.
- pH (Value) Alkaline. 11-12
- Freezing Point (°C) Not applicable.
- Melting Point (°C) Not applicable.
- Boiling Point (°C) 100
- Flash Point (°C) [Closed cup] Not applicable.

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| Evaporation rate | Not applicable. |
| Flammability (solid, gas) | Not applicable. |
| Explosive Limit Ranges | Not applicable. |
| Vapour Pressure (mm Hg) | Not applicable. |
| Vapour Density (Air=1) | No data. |
| Density (g/ml) | 1.41 g/cm ³ (20°C), 42.0° Bé, 11.75 lbs/gal |
| Solubility (Water) | Soluble. |
| Solubility (Other) | No data. |
| Partition Coefficient | No data. |
| Auto Ignition Point (°C) | Not applicable. |
| Decomposition Temperature (°C) | Not applicable. |
| Viscosity (mPa. s) | Not applicable. |
| Explosive properties | Not applicable. |
| Oxidising Properties | Not applicable. |
| 9.2 Other information | No data. |

SECTION 10: STABILITY AND REACTIVITY

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| 10.1 Reactivity | See Section: 10.3 |
| 10.2 Chemical stability | Stable. |
| 10.3 Possibility of hazardous reactions | When arc welding vessels containing aqueous solutions of this material, take care to control any explosion risk from hydrogen evolved by electrolysis. Aqueous solutions will react with aluminium, zinc, tin and their alloys evolving hydrogen gas which can form an explosive mixture with air. Can react violently if in contact with acids. Can react with sugar residues to form carbon monoxide. |
| 10.4 Conditions to avoid | See Section: 10.3 |
| 10.5 Incompatible materials | See Section: 10.3 |
| 10.6 Hazardous decomposition product(s) | None known. |

SECTION 11: TOXICOLOGICAL INFORMATION

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| 11.1 Information on toxicological effects | |
| Acute toxicity | |
| Ingestion | All symptoms of acute toxicity are due to high alkalinity. Material will cause irritation. Oral LD50 (rat) 3400 mg/kg bw |
| Inhalation | Mist is irritant to the respiratory tract. All symptoms of acute toxicity are due to high alkalinity. Inhalation LC50 (rat) >2.06 g/m ³ |
| Skin Contact | Material will cause irritation. Dermal LD50 (rat) >5000 mg/kg bw |
| Eye Contact | Material will cause irritation. |
| Skin corrosion/irritation | Irritating to skin. |
| Serious eye damage/irritation | Irritating to eyes. |
| Sensitisation | Not sensitising. |
| Mutagenicity | No evidence of genotoxicity. In vitro/in vivo negative. |
| Carcinogenicity | No structural alerts. IARC, NTP, OSHA, ACGIH do not list this product as known or suspected carcinogen. |
| Reproductive toxicity | No evidence of reproductive toxicity or developmental toxicity. |
| STOT - single exposure | Not classified |
| STOT - repeated exposure | Not classified. NOAEL oral (rat) >159 mg/kg bw/d |
| Aspiration hazard | Not classified |
| Other information | |

SECTION 12: ECOLOGICAL INFORMATION

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| 12.1 Toxicity | Fish (Brachydanio rerio) LC50 (96 hour) 1108 mg/l Aquatic invertebrates: (Daphnia magna) EC50 (48 hour) 1700 mg/l |
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| 12.2 Persistence and degradability | Inorganic. Soluble silicates, upon dilution, rapidly depolymerise into molecular species indistinguishable from natural dissolved silica. |
| 12.3 Bioaccumulative potential | Inorganic. The substance has no potential for bioaccumulation. |
| 12.4 Mobility in soil | Not applicable. |
| 12.5 Results of PBT and vPvB assessment | Not classified as PBT or vPvB. |
| 12.6 Other adverse effects | The alkalinity of this material will have a local effect on ecosystems sensitive to changes in pH. |

SECTION 13: DISPOSAL CONSIDERATIONS

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| 13.1 Waste treatment methods | Dispose of this material and its container to hazardous or special waste collection point. Disposal should be in accordance with local, state or national legislation. |
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SECTION 14: TRANSPORT INFORMATION

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| 14.1 UN number | Not classified according to the United Nations 'Recommendations on the Transport of Dangerous Goods'. Not classified as hazardous under DOT or US Transport Recommendations. International Maritime Dangerous Goods (IMDG) Code: Not classified as hazardous |
| 14.2 Proper Shipping Name | Not applicable. |
| 14.3 Transport hazard class(es) | Not applicable. |
| 14.4 Packing group | Not applicable. |
| 14.5 Environmental hazards | Not classified as a Marine Pollutant. |
| 14.6 Special precautions for user | Unsuitable containers: Aluminium |
| 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

TSCA Inventory Status: Reported/Included.
AICS Inventory Status: Reported/Included.
DSL/NDSL Inventory Status: Reported/Included. SARA TITLE III: Not an Extremely Hazardous Substance under §302. Not a Toxic Chemical under §313. Hazard Categories under §§311/312: Acute

German Water Hazard Classification VwVwS: Product ID number 1314, WGK class 1 (low hazard to water).

HMIS (Hazardous Material Information System) 2,0,0

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| 15.2 Chemical Safety Assessment | Information available on request. |
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SECTION 16: OTHER INFORMATION

Data referenced in this eSDS is from company-owned information and from data legitimately accessed by PQ Corporation through membership of Industry Consortia or other agreements. This includes data relating to toxicology, ecotoxicology, DNELs, PNECs and other information in this eSDS and its annex.

This SDS was last reviewed: 02/2015

The following sections contain revisions or new statements: All sections.

GHS Classification

Skin Irrit. 2

Eye Irrit. 2

Signal word(s)

Warning

Hazard pictogram(s)



Hazard statement(s)

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Precautionary statement(s)

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